

« \_\_\_\_ » \_\_\_\_\_ 20\_\_ y.

## Order form on flat-bed diecutting tools

To company RASTER-technology From company: \_\_\_\_\_

Attention to: \_\_\_\_\_ Sender: \_\_\_\_\_

Customer order number: \_\_\_\_\_ Job title: \_\_\_\_\_

Number of previous RASTER order (for repeat orders): \_\_\_\_\_

Desired delivery date: \_\_\_\_\_ Delivery way: \_\_\_\_\_

**INITIAL DATA:**  1 up drawing  layout drawing  cuttingdie drawing

**Diecutting machine:** \_\_\_\_\_

Drawing:  view as print  view as die Cutting side:  print side  opposite side

**Cardboard:** Type/brand: \_\_\_\_\_ Thickness: \_\_\_\_\_ mm Sheet size: \_\_\_\_\_ × \_\_\_\_\_ mm

Grain (flute) direction along: \_\_\_\_\_ mm Gripper: \_\_\_\_\_ mm Number of ups: \_\_\_\_\_ pcs.

**CUTTING DIE:** \_\_\_\_\_ pcs. Plywood:  grounded FK type (unvarnished)  varnished

Dieboard size: \_\_\_\_\_ × \_\_\_\_\_ × \_\_\_\_\_ mm Gripper: \_\_\_\_\_ mm

**Steel rules parameters:**

cutting: height \_\_\_\_\_ mm × thickness \_\_\_\_\_ mm

creasing: height \_\_\_\_\_ mm × thickness \_\_\_\_\_ mm

perforating: gap \_\_\_\_\_ mm × cut \_\_\_\_\_ mm

scoring: height \_\_\_\_\_ mm

others: \_\_\_\_\_

**Knives:**

mhard

mpower

mgold

others: \_\_\_\_\_

**PERTINAX RILLMA:** \_\_\_\_\_ pcs. Thickness \_\_\_\_\_ mm

**STEEL COUNTERPLATE:** \_\_\_\_\_ pcs. Thickness \_\_\_\_\_ mm Hardness HRC:  35  48

**Plate:**  smooth  engraved Shape:  acc. drawing  acc. cutting format (+10 mm)

**Channels:** Cross-section  rectangular (for rillma only)  conical (standard wall angle is 15° / other \_\_\_\_\_)

Depth: \_\_\_\_\_ mm Width along grain: \_\_\_\_\_ mm Width across grain: \_\_\_\_\_ mm

**STRIPPING TOOLS:**

marbastrip  classic

upper (male) tool: \_\_\_\_\_ pcs.

lower (female) tool: \_\_\_\_\_ pcs.

**Additional options:**

preparation for marbapoint

pressing plates

masterstrip-plate

springs marbafly

**EMBOSSING:**

**Embossing profile:**  2D  3D

males: plastic \_\_\_\_\_ pcs.

brass \_\_\_\_\_ pcs.

females: brass \_\_\_\_\_ pcs.

**Aluminium blocks:** \_\_\_\_\_ pcs.

Notes:

**BLANKING TOOLS:**

upper (male) tool: \_\_\_\_\_ pcs.

lower (female) tool: \_\_\_\_\_ pcs.

non-stop rack: \_\_\_\_\_ pcs.

**Tool execution:**

**Upper:**  Standard type with pressers

Economical execution lightblanker

**Lower:**  Solid steel construction (including frame)

Economical execution lightblanker

**SPARE PARTS:**  Set of spare knives \_\_\_\_\_ pcs.  Set of spare rubber \_\_\_\_\_ pcs.

**MAKE-READY SHEET:** \_\_\_\_\_ pcs. Other: \_\_\_\_\_

**Attachments:**  Package sample  File (e-mail)  Drawing  Others \_\_\_\_\_

**Notes:**



Certified by  
Russian Register

OOO «RASTER—technology»

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