

« \_\_\_\_ » \_\_\_\_\_ 20\_\_ y.

## Order form on flat-bed diecutting tools

To company RASTER-technology  
Attention to: \_\_\_\_\_

From company: \_\_\_\_\_  
Sender: \_\_\_\_\_

Customer order number: \_\_\_\_\_ Job title: \_\_\_\_\_  
Number of previous RASTER order (for repeat orders): \_\_\_\_\_  
Desired delivery date: \_\_\_\_\_ Delivery way: \_\_\_\_\_

**Initial data:**  1 up drawing  layout drawing  cuttingdie drawing  
**Diecutting machine:** \_\_\_\_\_ | Drawing:  view as print  view as die  
**Cardboard:** Type/brand: \_\_\_\_\_ | Thickness: \_\_\_\_\_ mm | Sheet size: \_\_\_\_\_ x \_\_\_\_\_ mm  
Grain (flute) direction along: \_\_\_\_\_ mm | Gripper: \_\_\_\_\_ mm | Number of ups: \_\_\_\_\_ pcs.

**Cutting die:** \_\_\_\_\_ pcs. Plywood:  grounded FK type (unvarnished)  varnished  
Dieboard size: \_\_\_\_\_ x \_\_\_\_\_ x \_\_\_\_\_ mm | Gripper: \_\_\_\_\_ mm  
**Steel rules parameters:** Knives:  
 cutting: height \_\_\_\_\_ mm x thickness \_\_\_\_\_ mm  *mhard*<sup>®</sup>  
 creasing: height \_\_\_\_\_ mm x thickness \_\_\_\_\_ mm  *mpower*<sup>®</sup>  
 perforating: gap \_\_\_\_\_ mm x cut \_\_\_\_\_ mm  *mgold*<sup>®</sup>  
 scoring: height \_\_\_\_\_ mm  others: \_\_\_\_\_  
 others: \_\_\_\_\_

**Pertinax *rillma*:** \_\_\_\_\_ pcs. | Thickness \_\_\_\_\_ mm  
 **Steel counterplate:** \_\_\_\_\_ pcs. | Thickness \_\_\_\_\_ mm | Hardness HRC:  35  48  
**Plate:**  smooth  engraved | Shape:  acc. drawing  acc. cutting format (+10 mm)  
**Channels:** Cross-section  rectangular (for *rillma* only)  conical (standard wall angle is 15°) / other \_\_\_\_)  
Depth: \_\_\_\_\_ mm | Width along grain: \_\_\_\_\_ mm | Width across grain: \_\_\_\_\_ mm

**Stripping tools *marbastrip*<sup>®</sup>:**  
 upper (male) tool: \_\_\_\_\_ pcs.  
 lower (female) tool: \_\_\_\_\_ pcs.  
**Additional options:**  
 preparation for *marbapoint*<sup>®</sup>  
 pressing plates *masterstrip-plate*<sup>®</sup>  
 springs *marbafly*<sup>®</sup>

**Embossing:**  
**Dies:**  males: plastic \_\_\_\_\_ pcs.  
brass \_\_\_\_\_ pcs.  
 females: brass \_\_\_\_\_ pcs.  
**Embossing profile:**  2D  3D  
**Aluminium blocks:** \_\_\_\_\_ pcs.  
**Notes:** \_\_\_\_\_  
\_\_\_\_\_

**Front waste separator**

**Blanking tools:**  
 upper (male) tool: \_\_\_\_\_ pcs.  
 lower (female) tool: \_\_\_\_\_ pcs.  
 non-stop rack: \_\_\_\_\_ pcs.

**Tool execution:**  
**Upper:**  Standard type with pressers  
 Economical execution *lightblanker*  
**Lower:**  Solid steel construction (including frame)  
 Economical execution *lightblanker*

**Spare parts:**  Set of spare knives \_\_\_\_\_ pcs.  Set of spare rubber \_\_\_\_\_ pcs.  
 **Make-ready sheet:** \_\_\_\_\_ pcs. | Other: \_\_\_\_\_

**Attachments:**  Package sample  File (e-mail)  Drawing  Others \_\_\_\_\_  
**Notes:** \_\_\_\_\_  
\_\_\_\_\_



Certified by Russian Register

### OOO «RASTER—technology»

Adress: Russia, 117485, Moscow  
ul. Profsoyuznaya, 84/32  
Phone: +7(495) 232-37-02, 232-31-77  
Fax: +7(495) 333-20-05

E-mail: info@r-tech.ru; order@r-tech.ru  
www.r-tech.ru

Adress: Russia, 249037, the Kaluga Region  
Obninsk, Kievskoe shosse, 82  
Phone, fax: +7(484) 399-60-80, 392-33-23



ISO 9001—2015