

« \_\_\_\_\_ » \_\_\_\_\_ 20\_\_ г.

## Order form on flat-bed diecutting tools

To company RASTER-technology \_\_\_\_\_ From company: \_\_\_\_\_  
 Attention to: \_\_\_\_\_ Sender: \_\_\_\_\_

Customer order number: \_\_\_\_\_ Job title: \_\_\_\_\_  
 Number of previous RASTER order (for repeat orders): \_\_\_\_\_  
 Desired delivery date: \_\_\_\_\_ Delivery way: \_\_\_\_\_

**Initial data:** 1 up drawing layout drawing cuttingdie drawing  
**Diecutting machine:** \_\_\_\_\_ Drawing: view as print view as die  
**Cardboard:** Type/brand: \_\_\_\_\_ Thickness: \_\_\_\_\_ mm Sheet size: \_\_\_\_\_ x \_\_\_\_\_ mm  
 Grain (flute) direction along: \_\_\_\_\_ mm Gripper: \_\_\_\_\_ mm Number of ups: \_\_\_\_\_ pcs.

**Cutting die:** \_\_\_\_\_ pcs. Plywood: grounded FK type varnished (laminated) **greenplate**  
 Dieboard size: \_\_\_\_\_ x \_\_\_\_\_ x \_\_\_\_\_ mm Gripper: \_\_\_\_\_ mm

**Steel rules parameters:**

cutting: height \_\_\_\_\_ mm x thickness \_\_\_\_\_ mm  
 creasing: height \_\_\_\_\_ mm x thickness \_\_\_\_\_ mm  
 perforating: gap \_\_\_\_\_ mm x cut \_\_\_\_\_ mm  
 scoring: height \_\_\_\_\_ mm  
 others: \_\_\_\_\_

Knives:

**mhard®**

**mpower®**

others: \_\_\_\_\_

**Pertinax rillma:** \_\_\_\_\_ pcs. Thickness \_\_\_\_\_ mm

**Steel counterplate:** \_\_\_\_\_ pcs. Thickness \_\_\_\_\_ mm Hardness HRC: 35 48

**Plate:** smooth engraved Shape: acc. drawing acc. cutting format (+10 mm)

**Channels:** Cross-section rectangular (for **rillma** only) conic (standard wall angle is 15°)

Depth: \_\_\_\_\_ mm Width along grain: \_\_\_\_\_ mm Width across grain: \_\_\_\_\_ mm

**Embossing:**

**Dies:**

magnesium: females \_\_\_\_\_ pcs.  
 copper: females \_\_\_\_\_ pcs.  
 plastic: males \_\_\_\_\_ pcs.  
 brass: females \_\_\_\_\_ pcs.  
 males \_\_\_\_\_ pcs.

**Embossing profile:** 2D 3D

**Aluminium blocks:** \_\_\_\_\_ шт.

**Stripping tools marbastrip®:**

upper (male) tool: \_\_\_\_\_ pcs.  
 lower (female) tool: \_\_\_\_\_ pcs.

**Additional options:**

preparation for **marbapoint®**  
 pressing plates **masterstrip-plate®**  
 springs **marbafly®**

**Front waste separator**

**Blanking tools:**

upper (male) tool: \_\_\_\_\_ pcs.  
 lower (female) tool: \_\_\_\_\_ pcs.

**Lower tool execution:**

Solid steel — compact (including frame):  
 grid welded from steel rules  
 grid laser cut from solid steel plate  
 Economic execution **lightblanker**

**Spare parts:** Set of spare knives \_\_\_\_\_ pcs. Set of spare rubber \_\_\_\_\_ pcs.

**Make-ready sheet:** \_\_\_\_\_ pcs. Other: \_\_\_\_\_

**Attachments:** Package sample File (e-mail) Drawing Others \_\_\_\_\_

**Notes:** \_\_\_\_\_

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